



Assemble in  
**20 Minutes**



Requires  
**Two people**

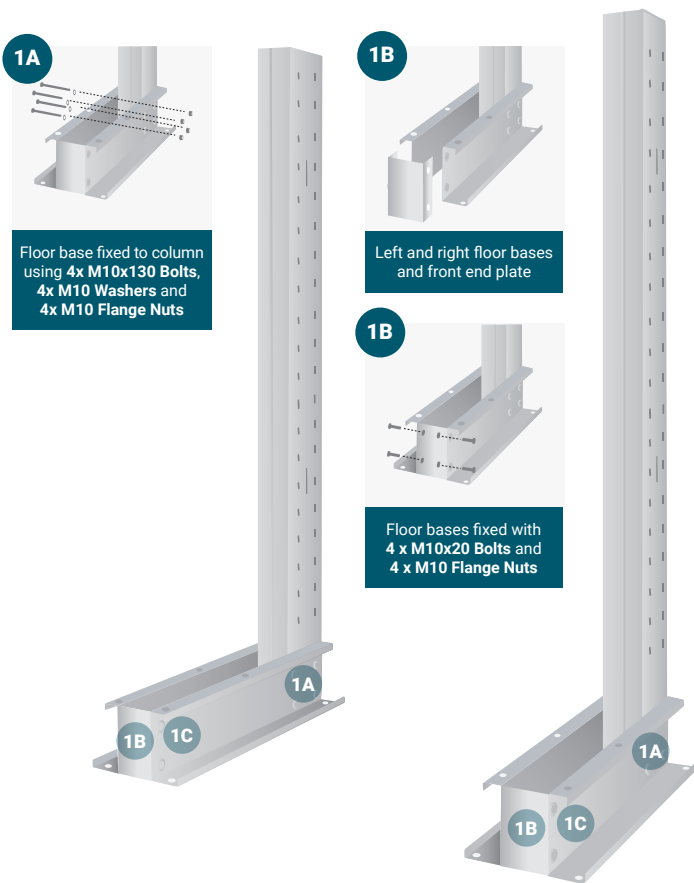
## Safety Precaution

Requires two people wearing safety gloves, shoes and glasses

## Tools required

17mm and 19mm socket

### Step 1: Building bases and columns

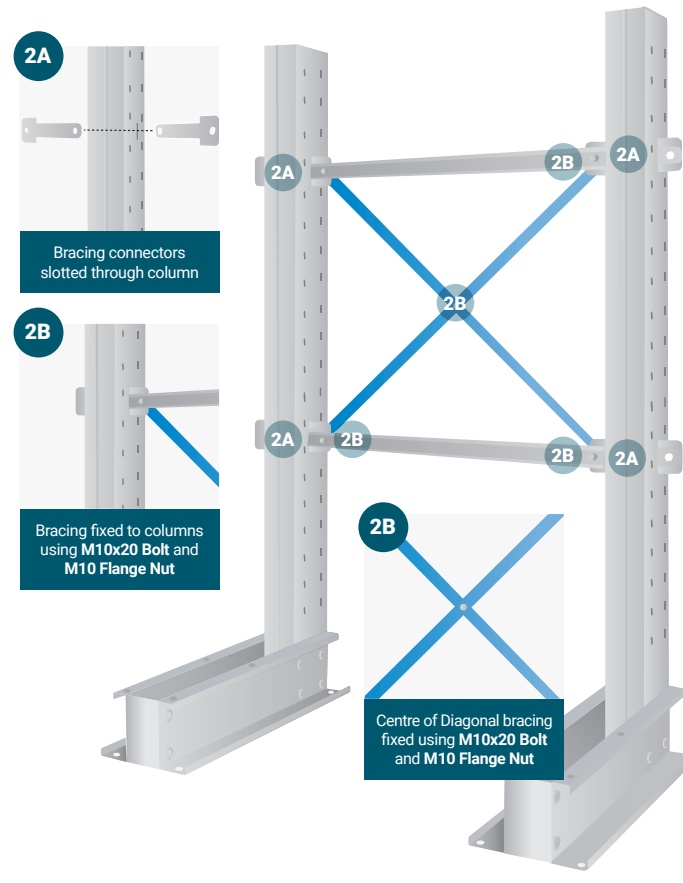


**1A**  
Floor base fixed to column using **4x M10x130 Bolts**, **4x M10 Washers** and **4x M10 Flange Nuts**

**1B**  
Left and right floor bases and front end plate

**1B**  
Floor bases fixed with **4 x M10x20 Bolts** and **4 x M10 Flange Nuts**

### Step 2: Fixing bracing to columns

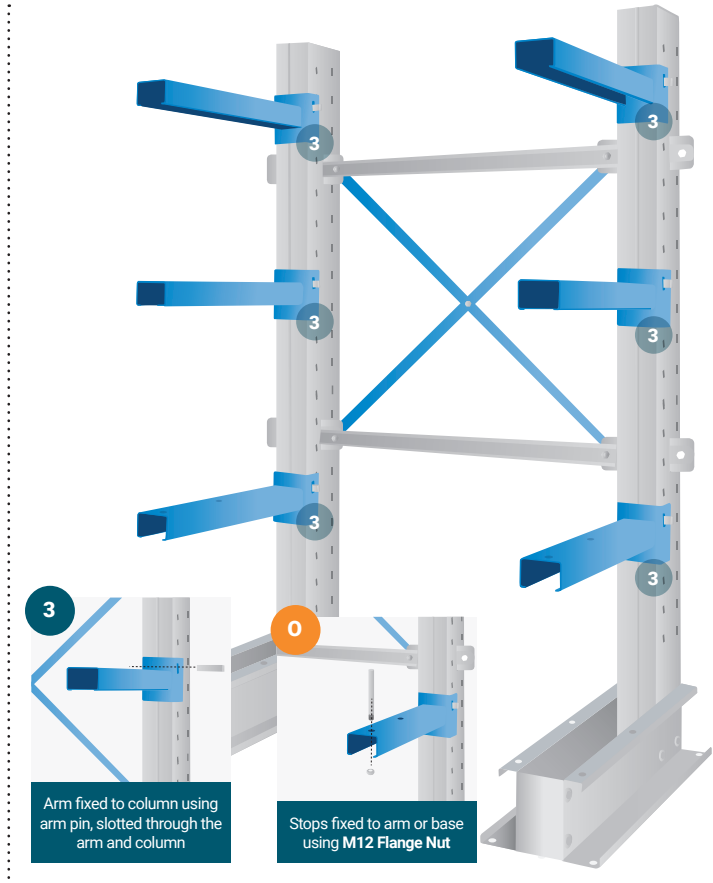


**2A**  
Bracing connectors slotted through column

**2B**  
Bracing fixed to columns using **M10x20 Bolt** and **M10 Flange Nut**

**2B**  
Centre of Diagonal bracing fixed using **M10x20 Bolt** and **M10 Flange Nut**

### Step 3: Fixing arms and stops (optional)



**3**  
Arm fixed to column using arm pin, slotted through the arm and column

**0**  
Stops fixed to arm or base using **M12 Flange Nut**

**1A** Position the column alongside the four fixing holes on the side of the right and left floor bases. To do this you will need to lift the column slightly off of the ground. Once aligned, fix the floor base to the column using **4 x M10x130 Bolts**, **4 x M10 Washers** and **4 x M10 Flange Nuts**.

**Please Note:** On single sided bays, left and right floor bases are designed differently, so you will need to ensure the correct side is used. On double sided bays, all floor bases are identical.

**1B** Secure the front end plate inside the left and right floor bases. Fix the end plate to left and right floor bases using **4 x M10x20 bolts** and **4 x M10 Flange Nuts** as shown (do this twice for double-sided bays).

**2A** Position the Bracing Connectors so they are mirrored, with the narrowest side facing towards the slots either side of the column as shown. Once aligned, post through the bracing slots either side of each column – ensure bracing connectors are flush with column.

**2B** Position the horizontal bracing **in front** of the slotted bracing connector facing inside the bay. Position diagonal bracing **behind** the bracing connector and horizontal bracing. Fix bracing into place using **5x M10x20 Bolts** and **5x M10 Flange Nuts**, starting with the corners and then the centre. Tighten once bracing is positioned as required.

**3** Position arm as required against the column, ensuring the slot on the arm itself aligns with the chosen pin slot on the column. Once correct position is found, insert the metal arm pin straight through both sides of the arm and the column.

**0** **Optional** Arm stops can be positioned at the end of, or central to the arms of the base. To secure the Arm stop, line up the metal pin against the slot as shown, and secure it using an **M12 Flange Nut**.

**Instructions apply to starter bay. Follow the same process for extension bays, however, only one column per extension is supplied.**